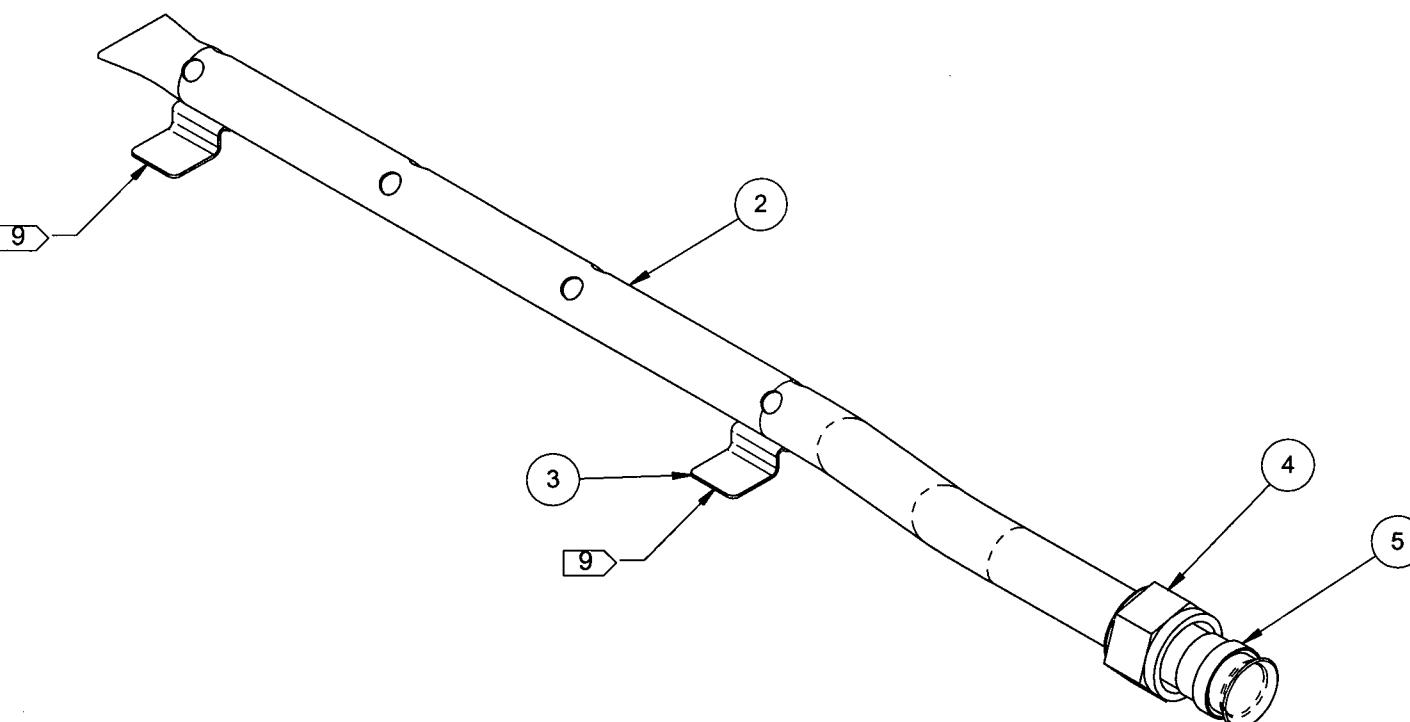


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ITEM	QTY -931	PART NUMBER	DESCRIPTION
1	X	D212-725-1-931	MANIFOLD TUBE ASSEMBLY
2	1	D212-725-1-139	MANIFOLD TUBING
3	2	D212-725-1-141	BRACKET
4	1	AN818-16J	NUT
5	1	MS20819-16J	SLEEVE



D212-725-1-931 MANIFOLD TUBE ASS'Y

B

RELEASED
2013-03-21
MP

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
 - 7) WEIGHT: 1.79 lbs
 - 8) WELD PER DART QSI 004
 - 9) TRIM AS REQUIRED TO SUIT AIRCRAFT MOUNTING HOLE,
MAINTAIN MINIMUM EDGE DISTANCE

B	REVISE DIMENSIONS TO D212-725-1-139 (ZN A4-2) & D212-725-1-931 (ZN A4-3), REVISE D212-725-1-141-141F (ZN B4-4, B4-5)			RF	12.11.15
A	NEW ISSUE			RF	11.02.24
REV.	DESCRIPTION			BY	DATE
DESIGN	RF	DART AEROSPACE LTD			A
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA			
CHECKED	BS	DRAWING NO.			
MFG. APPR.	ST	REV. B			
APPROVED	MP	D4236			
DE APPR.	MP	SHEET 1 OF 6			
DATE	12.11.15	TITLE			
		SCALE			
		NTS			
		TUBE ASSEMBLY			
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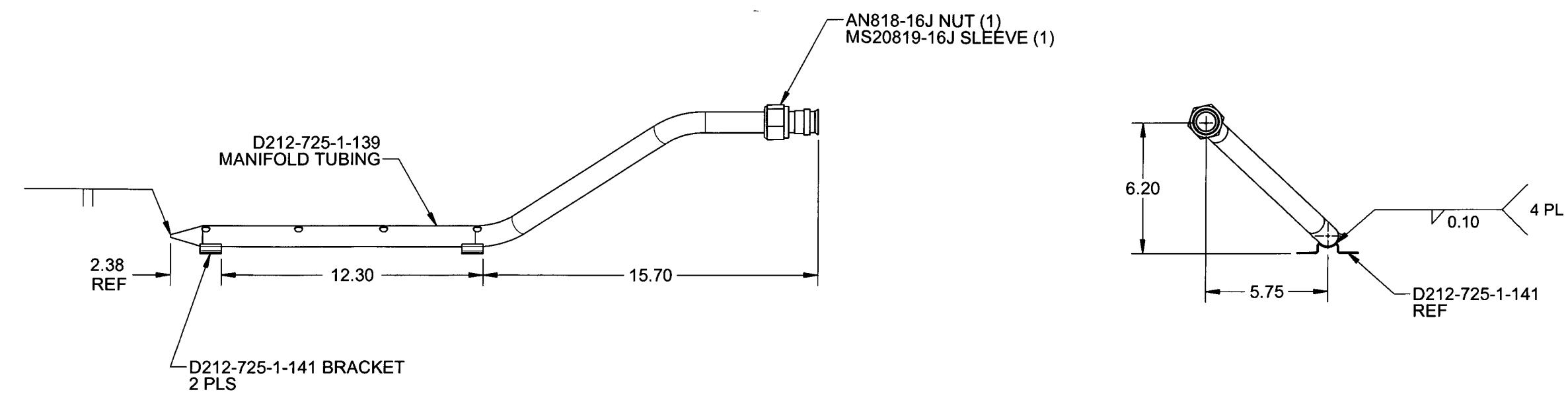
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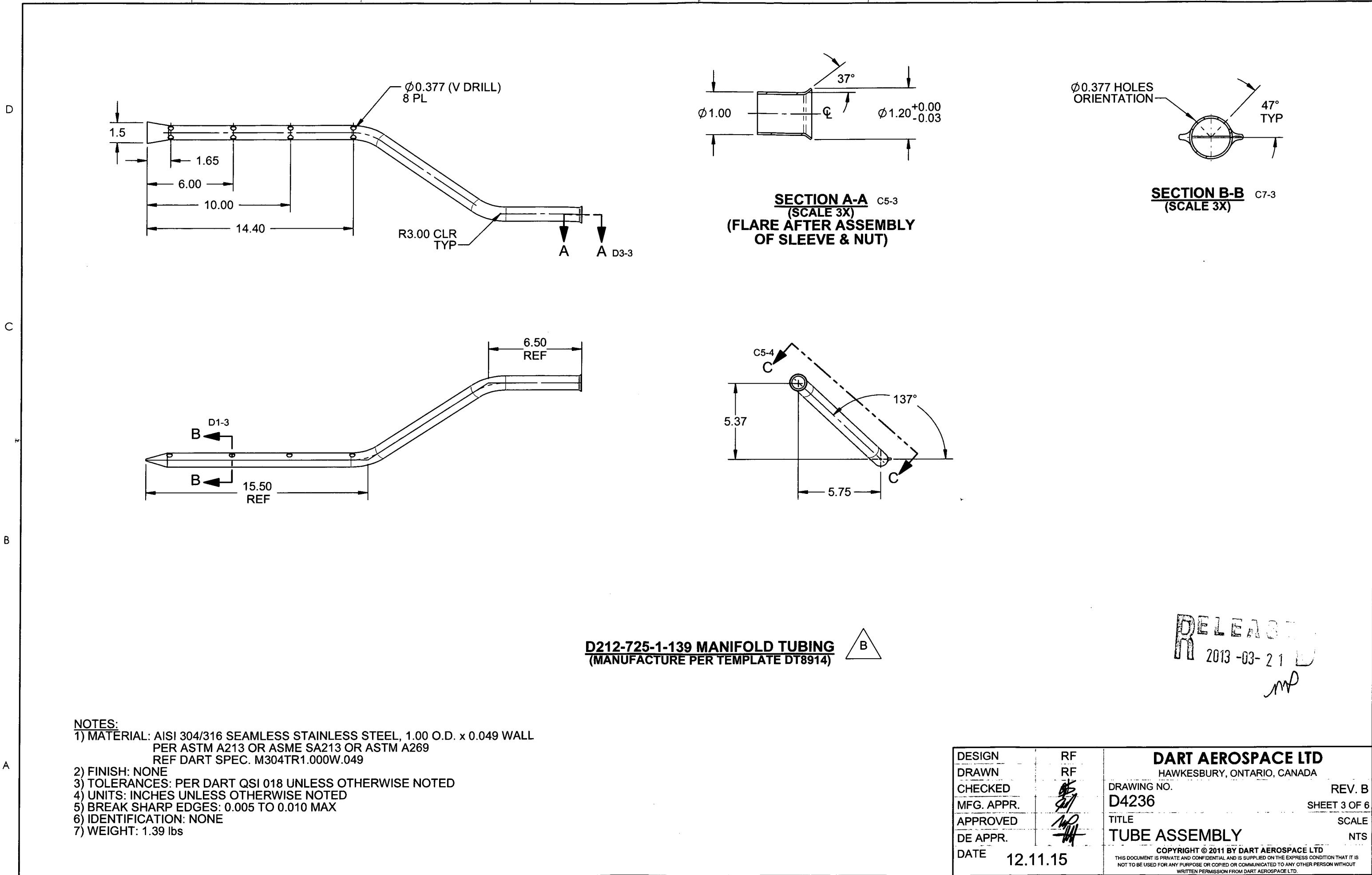
D212-725-1-931 MANIFOLD TUBE ASS'Y

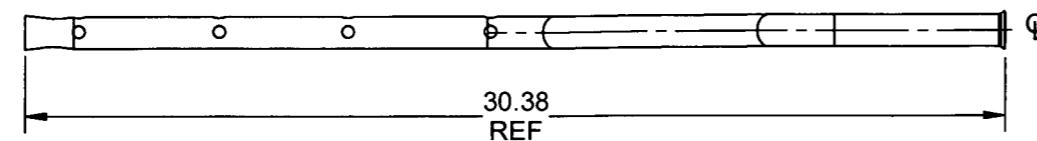
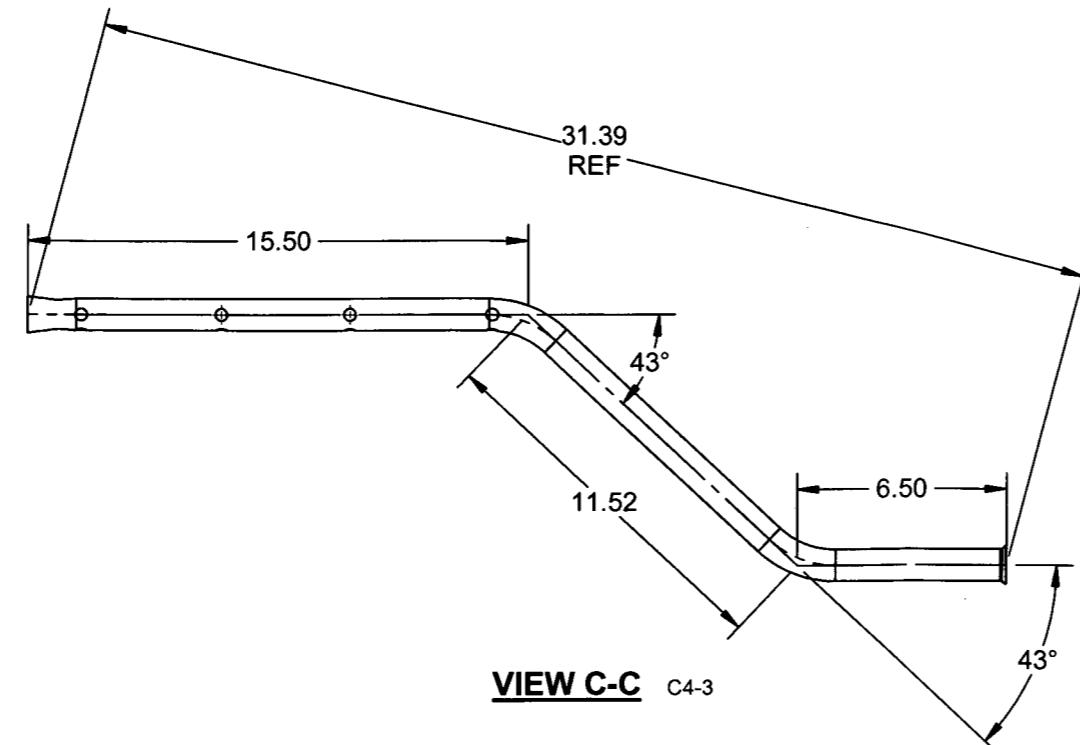
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RELEASED
R 2013-03-21
MP

DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>AS</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>SL</i>	D4236	SHEET 2 OF 6
APPROVED	<i>MP</i>	TITLE	SCALE
DE APPR.	<i>MP</i>	TUBE ASSEMBLY	NTS
DATE	12.11.15	COPYRIGHT © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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D212-725-1-139 MANIFOLD TUBING
AUXILIARY VIEW

B

RELEASED
2013-03-21
MF

DESIGN DRAWN	RF RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED MFG. APPR.	BS S/N	DRAWING NO. D4236
APPROVED DE APPR.	MO MM	TITLE TUBE ASSEMBLY
DATE 12.11.15	REV. B SCALE NTS	

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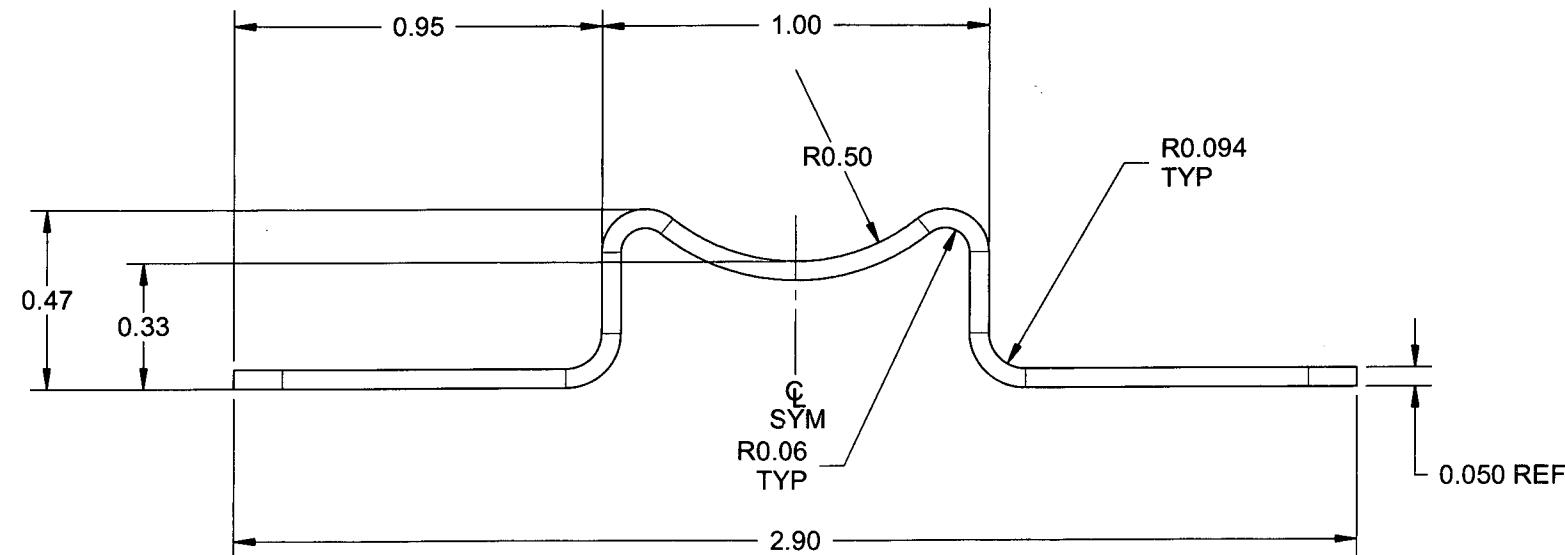
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D212-725-1-141 BRACKET
(MAKE FROM D212-725-1-141F FLAT PATTERN)



RELEASED
2013-03-21
M

NOTES:

- 1) MATERIAL: MAKE FROM D212-725-1-141F FLAT PATTERN
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.05 lbs

DESIGN	RF	DART AEROSPACE LTD
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA
CHECKED	<i>BS</i>	DRAWING NO.
MFG. APPR.	<i>SL</i>	REV. B
APPROVED	<i>WJ</i>	D4236
DE APPR.	<i>-H</i>	SHEET 5 OF 6
		TITLE
		SCALE
		NTS
		TUBE ASSEMBLY
DATE	12.11.15	COPYRIGHT © 2011 BY DART AEROSPACE LTD
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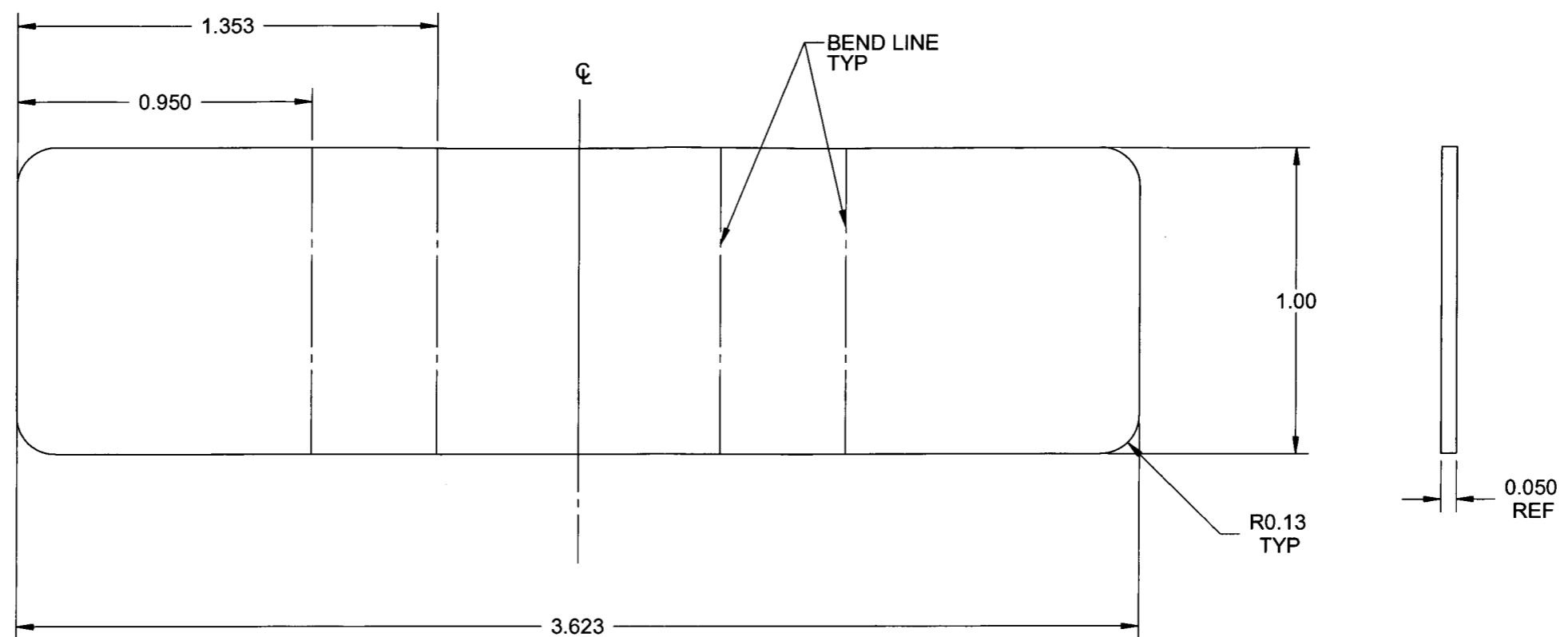
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D212-725-1-141F FLAT PATTERN



RELEASED
2013-03-21
MM

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, 0.050 (18 GAUGE) THICK
PER MIL-S-5059
OR AMS-5513 (304)
OR AMS 5524 (316)
OR ASTM A240
OR ASME SA240
REF DART SPEC. M304S18GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.05 lbs

DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>AB</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>SA</i>	D4236	SHEET 6 OF 6
APPROVED	<i>MP</i>	TITLE	SCALE
DE APPR.	<i>CH</i>	TUBE ASSEMBLY	
DATE	12.11.15	NTS	

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